

AUTO SUPPORT BAR PLACING

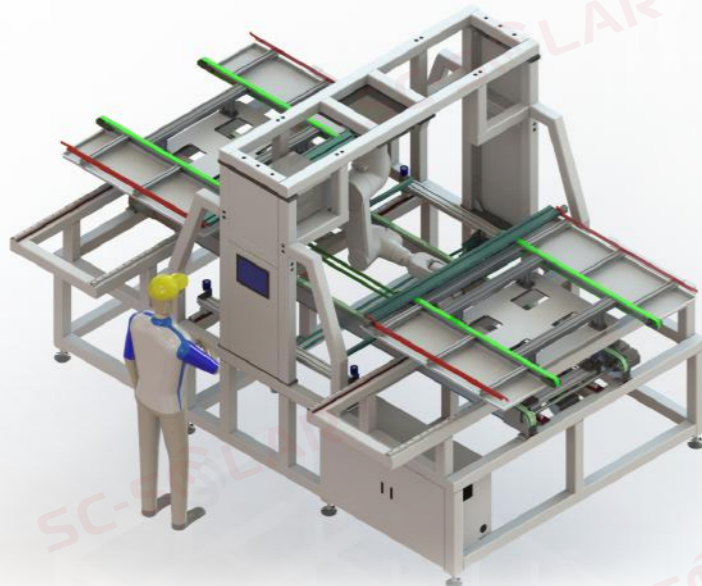
背筋放置机

功能描述

- 整体结构由组件归正输送单元、背筋储存供料单元、机械手放置系统等组成。
- 组件可同进同出，加快工作节拍。
- 双供料系统，增加背筋储存数量。
- 采用触摸屏界面，可进行切换组件规格、手动操作、报警信息等参数设置。

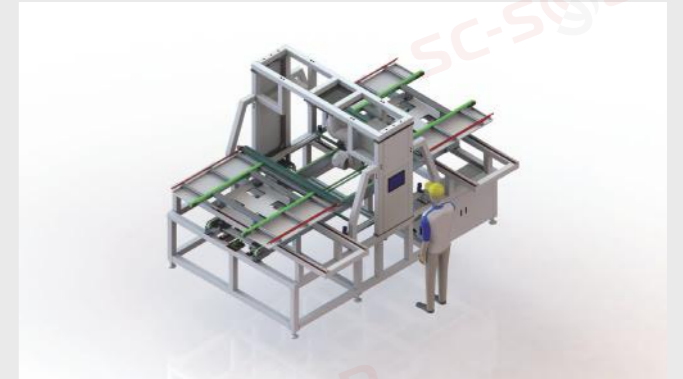
Features

- The overall structure is composed of a module alignment and conveying unit, a support bar storage and feeding unit, and a manipulator placement system.
- The modules can be in and out at the same time, improving cycle time.
- Double feeding system to increase the storage quantity of support bars.
- Touch screen interface, switch module specifications, manual operation, alarm information and other parameter settings.



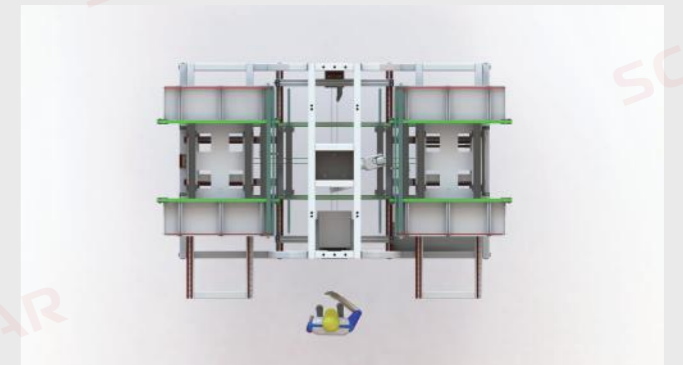
设备技术性能

组件定位精度：±1mm（定位归正无震动）
背筋储存数量：200pcs（可兼容双背筋组件）



Functionality

Module positioning accuracy: ±1mm
(the positioning is normalized without vibration)
Storage quantity of support bars: 200pcs
(compatible with double support bar modules)



技术参数 Specifications

项目 Item	数值 Value
适用版型 Compatible module size	长 length: 1650-2550(mm); 宽 width: 980-1650(mm)
节拍 Cycle time	≤18s
工作气压 Air pressure	0.5-0.7(MPa)
耗气量 Air consumption	400L/min
功率 Power	5kW
外形尺寸 Dimension(L×W×H)	3400*2570*2300(mm)
重量 Weight	1800kg